

FIG. 1

FIG. 2

3/6

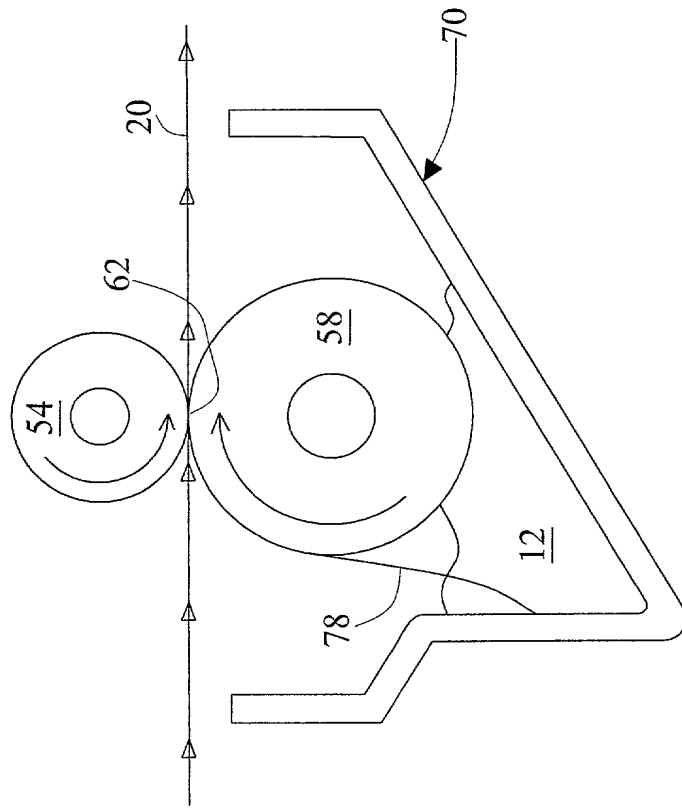


FIG. 3

COAT WT. VS. SPEED & BLADE ANGLE

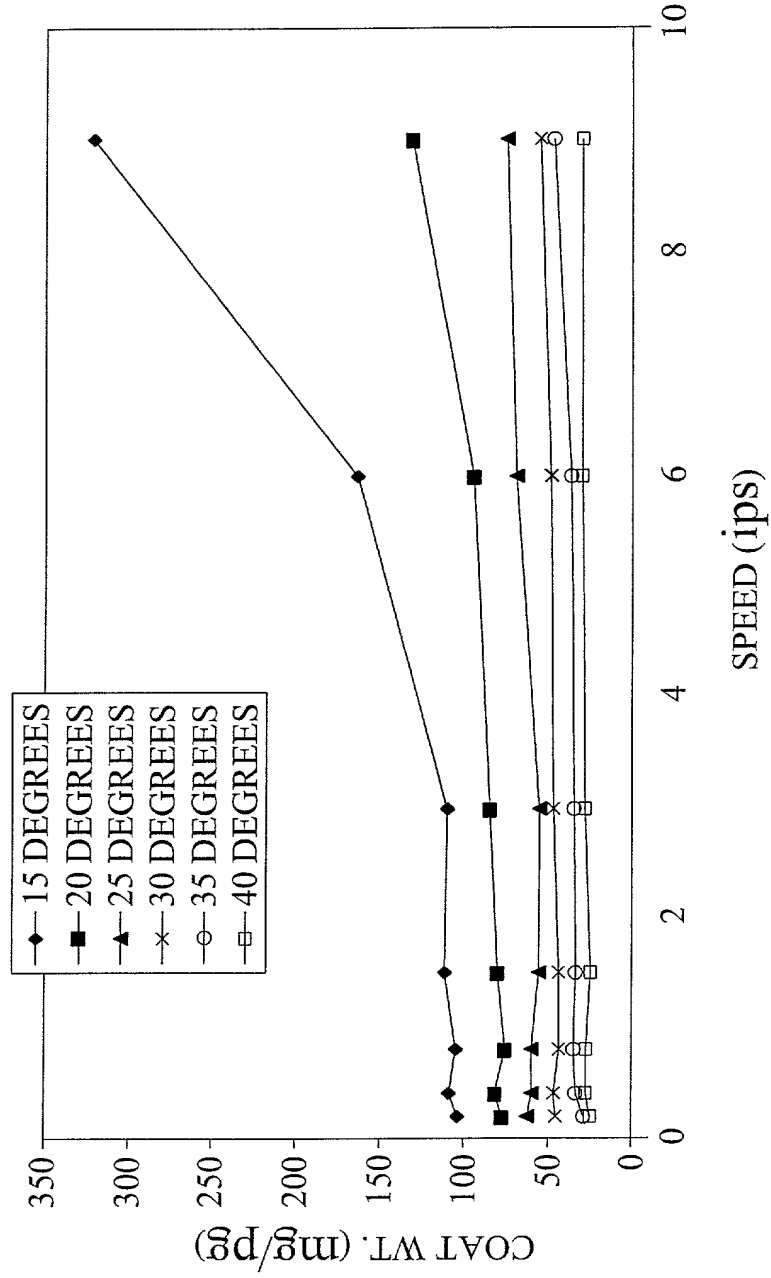


FIG. 4

COAT WT. VS. SPEED & ROLL ROUGHNESS

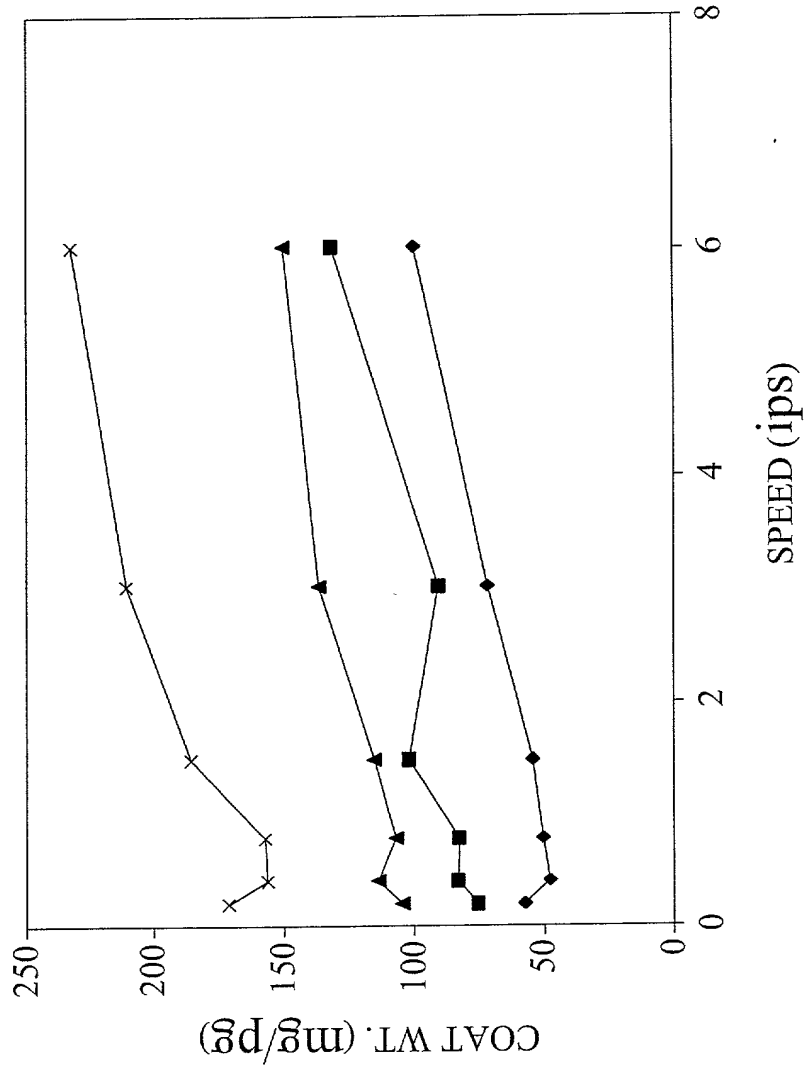


FIG. 5

6/6

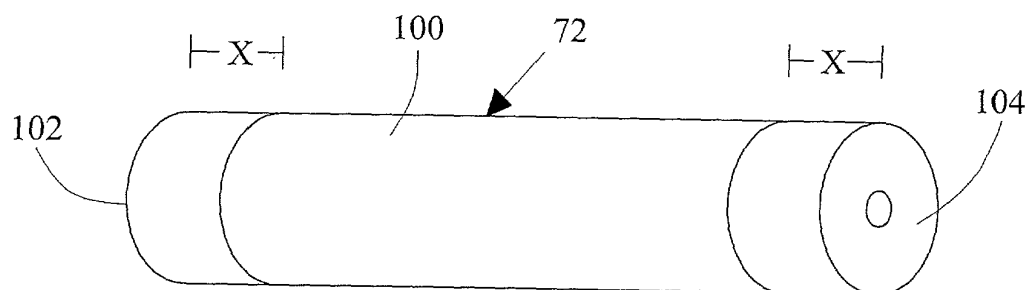


FIG. 6

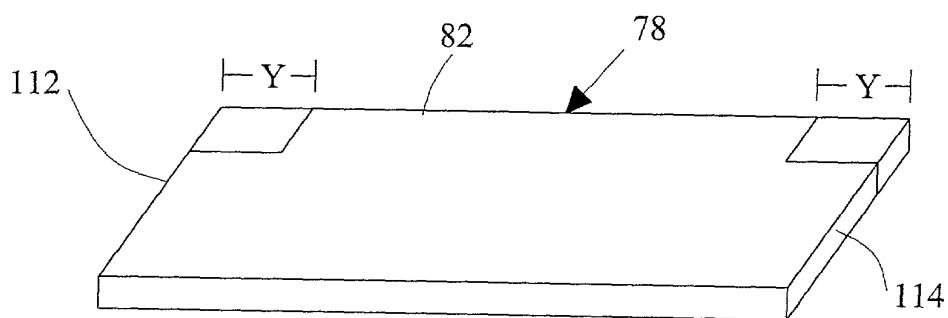


FIG. 7